

	Name	00000	Name	00010	Name
0	System Error	0	PID-0-SP-W	0	PID-0-PV
1	Target - Freq	10	PID-1-SP-W	0	PID-0-SP
2	Current	11	PID-2-SP-W	0	PID-0-STATE
3	Status	1		0	PID-1-PV
4	State	0		0	PID-1-SP
5	RUN / STOP	0		0	PID-1-STATE
6	FREQ	0	FEED-RATIO	30	
7	Direction	0		0	
8	App - State	0		0	
9	System Command	0		0	

	00020	Name	00030	Name	00040	Name
0	48		0		0	
1	10		0		0	POT-0
2	0		0		0	POT-1
3	37		0		0	
4	10		0		0	
5	0		0		0	
6	0		0		0	
7	0		0		0	
8	0		0		0	
9	0		0		0	

	00050	Name	00060	Name	00070	Name
0	0		0	SERVO-0-SPEED	9	
1	0		0	SERVO-0-DIR	1	
2	375		0		0	
3	0		0		0	
4	0		0		0	
5	0		0		0	
6	0		0		0	
7	0		0		0	
8	0		0		0	
9	0		0		0	

	00080	Name	00090
0	0		0
1	35		0
2	0		0
3	0		0
4	0		0
5	0		0
6	1		0
7	480		0
8	0		0
9	0		0